
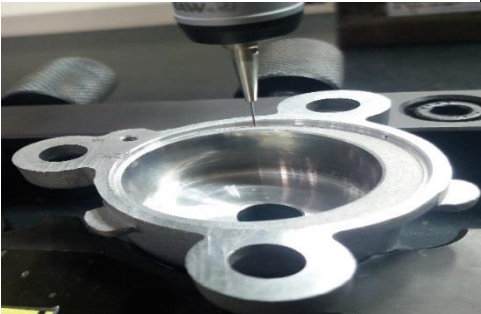


AD  IK		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET		
		TPM CIRCLE NAME :	LOSS NO./STEP											
Plant : P14		DEPT :	Quality STD Room	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M		
CELL :-	Standard Room	CELL NAME :	CMM Inspection	M/C STAGE:	Inspection.			OPERATION:						
KAIZEN THEME :		KAIZEN IDEA :												
for inspection of the small hole or lesser land parts in cmm, to be provided facility.		To Provide lesser diameter stylus probe for CMM inspection.							BENCHMARK:					
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:					
For inspection in CMM for small hole or lesser land parts(less than 1mm) not possible .		Purchased 0.5mm diameter probe for CMM inspection.							KAIZEN START:					
WHY-WHY ANALYSIS:		BEFORE			AFTER			TARGET DATE:		13.08.2018				
<p>Why1:-difficult to to check small components less 1mm.</p> <p>Why2:- Not possible to check small components less than 1mm</p> <p>Why3:- lesser than 1mm stylus probe not available.</p>		<div style="border: 2px solid red; border-radius: 15px; padding: 10px; text-align: center;"> <p><u>0.5mm</u> <u>Diameter probe</u> <u>Not Available.</u></p> </div>						TEAM MEMBERS:		Yogesh B.				
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
For inspection in CMM for small hole or lesser land parts(less than 1mm) not possible .		<div style="border: 2px solid blue; border-radius: 50%; padding: 20px; text-align: center;"> <p>Eliminates Measurement Error.</p> </div>			SR. No		CELL/ PRODUCT	TDC		RESP.	STATUS			
REGISTRATION NO.:														
DATE:														
REGISTERED BY:					Mr.Subramani.G									
MANGERS SIGN:					Mr. Manju Nagendra									
					HD SCOPE INFORMATION IN OTHER PLANT									
				SR. No		Plant	WHEN		WHOM	STATUS				